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产品手册

PRODUCT CATALOGUE



公司简介

COMPANY PROFILE

江苏鑫立强机械科技有限公司坐落于长江经济带江苏省东台市，是一家集开发、设计、整厂规划及技术咨询、制造、安装、调试及售后服务于一体的专业电线、电缆生产设备制造高新技术认证企业。

公司的经营方针：品质赢得市场，诚信铸就品牌。我们将捷信尽力做好每一个部件。一切从客户的利益出发，满足使用者多种需求，为客户创造价值的同时也为企业和社会创造更大的价值。

创新无限，信誉永恒！公司全体员工竭诚欢迎各界友人惠顾与合作，热诚欢迎国内外线缆同仁垂询及莅临指教。让我们用真诚和智慧共同缔造美好的生存空间，实现共赢！

公司主要产品包括裸铜线拉丝机系列、铝合金拉丝机系列、不锈钢拉丝机系列、退火机系列、和绞线设备系列等。我们相信只有零缺点的生产过程，才有百分的优质产品，公司采用现金的生产设备和技术，科学规范的管理制度，严格的检验标准，已通过ISO9001:2015品质管理体系认证，使产品在品质、结构、性能以及外观等方面均达到同类国际先进水平。公司还拥有一支技术全面、工作高效的设计、生产、研发及售后服务队伍，给您提供全方位的优质服务，确保您所选择的产品时刻处于良好的运行状态。公司产品远销全国各地及东南亚、中东、南非等地区，深受广大客户的信赖与支持。

LISTRONG Mechanical & Electrical Co., Ltd. is a professional wire and cable production equipment manufacturer with development, design, whole plant planning and technical advice, manufacture, installation, commissioning and after-sales service in one. Our main products are wire drawing machine, annealing machine, wire bunching machine and other related equipment for bare copper, copper alloy and stainless steel wire etc..

We believe that perfect high-quality products only come from zero defect production process. LISTRONG has adopted the advanced production equipment and technology, scientific & standardized management system and strict testing standards to ensure international advanced level on quality, structure, performance and appearance. A post-sales service team with versatility and high-efficiency is standing by to provide a full range of services and ensure that the products of your choice are in good working condition all the time. Our products, well trusted and supported, have been sold throughout China and Southeast Asia, the Middle East, South Africa and other regions.

LISTRONG persists in the principle of 'Quality wins market, integrity makes for brand'. We make each component with all our mind and energy and to meet multiple requirements all from clients' interests. We hope to create maximal value for the community as well as for clients.



发展历程

Development History

起步阶段

Start-up

2009年4月，创始人马志强、刘宁宁以超人胆识，在苏州这片工业设备制造的热土上开疆拓土，进军线缆设备行业

成长阶段

Growth

2011年12月，公司正式搬迁至苏州市高新区，并取得ISO、CE等认证，公司开始进入高速增长阶段

认可阶段

Approval

2011年至2018年，公司处于高速发展阶段，客户群体以国外为主，出口至100多个国家，受到一致好评

扩张阶段

Expansion

2018年10月，公司正式搬迁至江苏东台，新建自有厂房10000平方米，并陆续取得20项实用型专利，3项发明专利，并获得高新技术认证企业

转型阶段

Transition

2020年起，全球范围内疫情影响；国外市场受到很大影响，公司正式转型国内市场为主

突破阶段

Breakthrough

2022年，公司销售额达到6000多万元，国内占比70%；预计2023年销售额可突破8000万

多头拉丝机系列

Multi-line Fine Wire Drawing Machine

16头拉丝连续退火机

16-line Fine Wire Drawing Machine With Annealer



特性

Features

高精度斜齿轮传动, 独特的机油润滑机构, 双电机驱动, 快速换模系统;
 拉丝油润滑采用模座内部强力喷油设计. 润滑更充分, 节省空间, 方便操作;
 退火接触铜环、镍筒均采用特殊合金材质制作, 保证更久的使用寿命;
 在线退火控制采用零米预设电压设计. 保证线材在启动与停机状态下的退火品质稳定。

High precision helical gear transmission, unique oil lubrication mechanism, dual motor drive, fast die changing system;
 Drawing oil lubrication using the die seat internal strong injection design.
 More sufficient lubrication, save space, easy to operate;
 Annealing ring, nickel cylinder are made of special alloy material, ensures longer service life; On-line annealing control adopts zero meter preset voltage design, ensures stable annealing quality of wire in start and stop state.

机型	Machine Type	DT100.140.16-25	DT120.200.16-19	DT100.140.24-25
生产头数	No. of wire	16	16	24
入线线径(mm)	Inlet dia.(mm)	φ1.50-φ1.80	Φ1.8-φ2.6	φ1.80-φ2.00
出线线径(mm)	Outlet dia.(mm)	φ0.10-φ0.40	Φ0.20-φ0.8	Φ0.15-φ0.40
最高线速(mpm)	Max.speed(mpm)	1800	1800	1800
最大眼模数	Max. number of drawing dies	25	19	25
机械延伸率	Slip ration of M/C	16*25% / 8*18% / 1*10% / 4 个可调整快速换模 16*25% / 8*18% / 1*10% / four quick die change adjustment	17*25% / 1*18% / 1*10% / 4 个可调整快速换模 17*25% / 1*18% / 1*10% / four quick die change adjustment	16*26% / 7*18.2% / 2 个可调整快速换模 16*26% / 7*18.2% / two quick die change adjustment
主机功率(kw)	Main machine power(kw)	180KW+45KW	85KW+200KW+55KW	85KW+250KW+55KW
鼓轮直径(mm)	Drawing ring dia. (mm)	100	120/100	100
控制方式	Control method	直流/交流 DC/AC		
接触轮直径(mm)	Contact pulley dia.(mm)	140	200	140
退火电压 (V)	Annealing voltage(V)	60		
退火电流 (A)	Annealing current(V)	3000	5000	4000
退火控制方式	Annealing method	直流连续电阻式退火,二段式或三段式,可根据实际生产规格来选择使用 DC continuous resistance annealing, two-stage or three-stage, can be selected according to the actual production specifications		

多头拉丝机系列

Multi-line Fine Wire Drawing Machine

4头拉丝连续退火机

4-line Fine Wire Drawing Machine With Annealer

25/4DT 高速型

25/4DT High Speed type



特性

Features

适用于裸铜线，镀锡铜线，镀银铜线，镀镍铜线；
 双电机驱动，快速换模系统；
 拉丝油润滑采用模座内部强力喷油设计，润滑更充分，节省空间，方便操作；
 退火铜环、镍筒均采用特殊合金材料制作，保证更久的使用寿命；
 线上退火控制采用零米预设电压设计，保证线材在停机和开机状态下退火质量的稳定。

Suitable for bare copper wire, tin/silver/nickel plated copper wire drawing and continuous annealing;
 Double motor drive, quick drawing die changing system;
 Enforced lubricant spraying inside die holder enables fully lubrication, save space and easier to operate;
 Annealing copper ring and nickel cylinder are made of special alloy material ensures longer service life;
 Online annealing control adopts zero meter preset voltage design ensures the stability of wire quality under shut down and start up state;

20/4DT 经济型

20/4DT Economical type



机型	Machine Type	25/4DT	20/4DT
生产头数	No. of wire	4	4
入线线径(mm)	Inlet dia.(mm)	φ1.60-φ2.00	Φ1.6
出线线径(mm)	Outlet dia.(mm)	φ0.15-φ0.60	Φ0.15-φ0.5
最高线速(mpm)	Max.speed(mpm)	1800	1500
最大眼模数	Max. number of drawing dies	25	20
机械延伸率	Slip ration of M/C	13%+8%	15%+8%
主机功率(kw)	Main machine power(kw)	55KW+18.5KW	37KW
退火电压 (V)	Annealing voltage(V)	60	
退火电流 (A)	Annealing current(V)	1200	
退火控制方式	Annealing method	直流连续电阻式退火 DC continuous resistance annealing	
制动方式	Brake	气动刹车 Pneumatic brake	电磁刹车 Electromagnetic brake

多头拉丝机系列

Multi-line Fine Wire Drawing Machine

双头拉丝连续退火机

Dual-line Fine Wire Drawing Machine With Annealer



特性

Features

可同时拉拨2根铜线。
具有高速、节能、节省场地人力的优点。
收线双变频双电机控制。拉丝稳定。
张力独立控制。不易断线。
两种收线方案可选，
可收于同一个线盘或两个单独线盘上。

Suitable for double wire drawing (and annealing) at the same time.
with advantages of high efficiency,saving energy,space and labor force.
Dual inverters and motors control for take-up, drawing stable.
Tension independent control, wire is not easily gets break.
Two options available for take-up,
output wire can be spooled on the same bobbin or two bobbins separately.

机型	Machine Type	24/2DT-A	24/2DT-B
生产头数	No. of wire	2	2
入线线径(mm)	Inlet dia.(mm)	φ0.6-φ1.2	φ1.0-φ1.6
出线线径(mm)	Outlet dia.(mm)	φ0.12-φ0.35	φ0.19-φ0.5
最高线速(mpm)	Max.speed(mpm)	2000	2000
最大眼模数	Max. number of drawing dies	24	24
机械延伸率	Slip ration of M/C	13%+8%	13%+8%
主机功率(kw)	Main machine power(kw)	22KW	30KW
退火电压 (V)	Annealing voltage(V)	70	
退火电流 (A)	Annealing current(A)	600	800
退火控制方式	Annealing method	直流三段式退火 DC three-section annealing	
修正系统	Correction system	变位检出自动控制卷取 Automatically control	
收卷功率(kw)	Take up power(kw)	2.2 KW *2	3.7KW*2
制动方式	Brake	电磁刹车 Electromagnetic brake	
适用盘规(mm)	Suitable spooler(mm)	DIN250	Φ300

大拉机系列

Rod Breakdown Wire Drawing Machine

分电机大拉机

Rod Breakdown Machine with Individual drives



Horizontal and tandem construction.
Each drum is driven by individual motor.
Lower slip. Elongation of each die is adjustable

卧式串联结构，分电机设计
采用微滑差设计
快速换模结构
每一道模具的延伸率均可调节

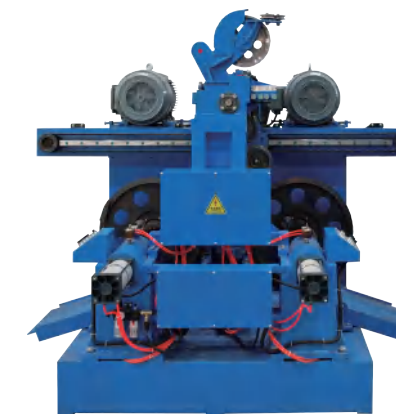
特性

Features

机型	Machine Type	DF450/13-2	DF450/11-2	DF450/9-2	DF450/13	DF450/11	DF450/9
生产头数(头)	No. of wire	2	2	2	1	1	1
最大眼模数	Max.drawing dies	13*2	11*2	9*2	13	11	9
入线线径.(mm)	Inlet dia.(mm)	Φ8	Φ8	Φ8	Φ8	Φ8	Φ8
出线线径.(mm)	Outlet dia.(mm)	2*Φ1.20-Φ3.50 1*Φ1.20-Φ4.50	2*Φ1.70-Φ3.50 1*Φ1.70-Φ4.50	2*Φ2.0-Φ3.50 1*Φ2.0-Φ4.50	Φ1.20-Φ4.50	Φ1.50-Φ4.50	Φ2.0-Φ4.50
拉丝鼓轮直径.(mm)	Drum dia.(mm)	Φ450					



紧密收线机
Compact spooler



双盘收线机
Dual spooler



梅花落线机
Drop coiler

机型	Machine Type	DF450/13-2	DF450/11-2	DF450/9-2	DF450/13	DF450/11	DF450/9
机械延伸率	Slip ration of M/C	8%-48%					
控制方式	Control method	每个鼓轮独立驱动，可调速比，可控滑差 Each drum is independently driven, adjustable speed ratio, controllable slip					
驱动方式	Drive method	变频电机/交流伺服/直驱电机 Variable frequency motor/AC Servo/Direct driver motor					
快速换模控制系统	Rapid die-change system	根据线径设定，自动调节，可任意关闭任何不需要的鼓轮，可任意跳模，空模 According to the diameter setting, automatic adjustment, can arbitrarily close any unnecessary drum, can arbitrarily skip die, empty die					
伸线润滑方式	Drawing lubrication	全浸式 Full immersing					
最高线速(mpm)	Max.drawing speed(mpm)	1800	1800	1200	1800	1800	1200
适配机型	Suitable take up	双盘收线、紧密收线、梅花落线 Dual spooler/Compact spooler/Drop coiler					

大拉机系列

Rod Breakdown Wire Drawing Machine

经济型分电机大拉机

Rod Breakdown Machine with Individual drives (Economic Type)



特性

Features

卧式串联结构，分电机设计
采用微滑差设计
快速换模结构
每一道模具的延伸率均可调节
性价比高

Horizontal and tandem construction.
Each drum is driven by individual motor.
Lower slip. Elongation of each die is adjustable.
High cost performance.



机型	Machine Type	WDF450/13-2	WDF450/11-2	WDF450/9-2	WDF450/13	WDF450/11	WDF450/9
生产头数(头)	No. of wire	2	2	2	1	1	1
最大眼模数	Max.drawing dies	13*2	11*2	9*2	13	11	9
入线线径.(mm)	Inlet dia.(mm)	Φ8	Φ8	Φ8	Φ8	Φ8	Φ8
出线线径.(mm)	Outlet dia.(mm)	2*Φ1.20-Φ3.50 1*Φ1.20-Φ4.50	2*Φ1.70-Φ3.50 1*Φ1.70-Φ4.50	2*Φ2.0-Φ3.50 1*Φ2.0-Φ4.50	Φ1.20-Φ4.50	Φ1.50-Φ4.50	Φ2.0-Φ4.50
拉丝鼓轮直径.(mm)	Drum dia.(mm)	Φ450					
机械延伸率	Slip ration of M/C	8%-48%					
控制方式	Control method	每个鼓轮独立驱动，可调速比，可控滑差 Each drum is independently driven, adjustable speed ratio, controllable slip					
驱动方式	Drive method	变频电机/交流伺服/直驱电机 Variable frequency motor/AC Servo/Direct driver motor					
快速换模控制系统	Rapid die-change system	根据线径设定，自动调节，可任意关闭任何不需要的鼓轮，可任意跳模，空模 According to the diameter setting, automatic adjustment, can arbitrarily close any unnecessary drum, can arbitrarily skip die, empty die					
伸线润滑方式	Drawing lubrication	全浸式 Full immersing					
最高线速(mpm)	Max.drawing speed(mpm)	1500	1500	1000	1500	1500	1000
适配机型	Suitable take up	双盘收线、紧密收线、梅花落线 Dual spooler\Compact spooler\Drop coiler					

大拉机系列

Rod Breakdown Wire Drawing Machine

—列式大拉机

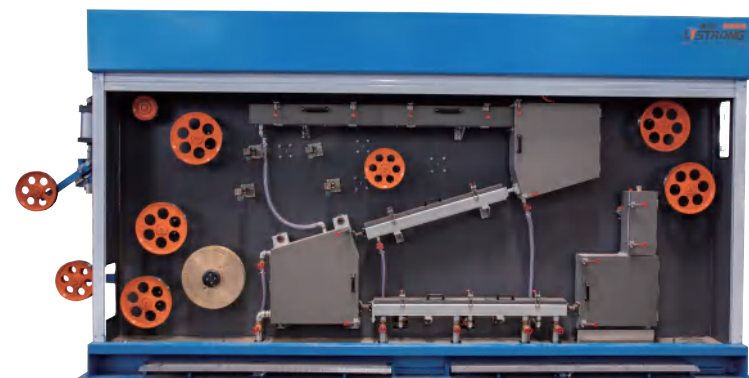
Rod Breakdown Machine(Double motor driver)



特性

Features

具快速换模功能，省时省力
 设定生产规格，电脑自动演算
 显示模具更换位置，并自动设置伸线作业条件
 高精度研磨齿轮传动
 伸线轮组合式设计
 传动部分强制给油润滑系统
 可连接多种功能的附属设备



连续退火机
 Continuous Annealer

As we set final die's size through the PLC,the dies will be fully automatically showed on the monitor.
 The rapid dies change system doesn't need not change all the dies in working but the final one,Which saves a lot of time.
 All alarms and parameters can be controlled and displayed on a fluorescent LCD graphics screen.
 Digital control for motor are available for computer operation.
 Machine faults of electrical & mechanical can be shown on monitor for easier maintenance.
 Transmission gears and bearings are enforced lubricant.
 Ring type drawing capstans convenient for maintenance and replacement.

机型	Machine Type	LHD450/13-CU	LHD450/11-CU	LHD450/9-CU	LHD450/13-AL	LHD450/11-AL	LHD450/9-AL
适用线材	No. of wire	铜、铜合金 CU/CU Alloy			铝、铝合金 AL/AL Alloy		
最高线速 (mpm)	Max.drawing speed(mpm)	1500	1200	1000	1500	1200	1000
最大眼模数	Max.drawing dies	13	11	9	13	11	9
入线线径 (mm)	Inlet dia.(mm)	Φ8	Φ8	Φ8	Φ9.5	Φ9.5	Φ9.5
出线线径 (mm)	Outlet dia.(mm)	Φ1.3-Φ4.0	Φ1.8-Φ4.0	Φ2.0 -Φ4.0	Φ1.8-Φ4.5	Φ2.0-Φ4.5	Φ2.5-Φ4.5
快速换模控制系统	Rapid die-change system	改变线规格时，只更换成品模及减少出口模的数量，由电气控制自动实现，并大量减少备用线模数量 When the wire specification is changed, only the finished die is replaced and the number of export dies is reduced, which is automatically realized by electrical control, and the number of spare wire dies is greatly reduced					
控制系统	Control system	人机界面，电脑数字屏幕监控，操作简单化 Control with HMI,digital control for motor is available for computer operation					
动力控制	Power control	交流电机矢量闭环控制 AC motor vector closed loop control					
传动方式	Transmission method	精密螺旋斜齿轮 Precision helical bevel gear					
鼓轮直径 (mm)	Drum dia.(mm)	450					
伸线润滑方式	Drawing lubrication	伸线区浸泡式 Immersing type					
轴承润滑方式	Bearing lubrication	油泵强制给油 By enforced oil pump					
适配机型	Suitable take up	双盘收线、紧密收线、梅花落线 Dual spooler\Compact spooler\Drop coiler					

大拉机系列

Rod Breakdown Wire Drawing Machine

大拉机

Rod Breakdown Machine(Single motor driver)

机型	Machine Type	400-7D	450-9D	450-13D
入线线径(mm)	Inlet dia.(mm)	Φ8	Φ8	Φ8
出线线径(mm)	Outlet dia.(mm)	Φ3.0	Φ2.5-Φ3.5	Φ1.6-Φ3.0
最高线速(mpm)	Max.speed(mpm)	900	800	800
最大眼模数	Max. number of drawing dies	7	9	13
拉丝鼓轮直径(mm)	Drawing drum dia.(mm)	400	450	450
定速鼓轮直径(mm)	Fix speed drawing drum dia.(mm)	400	450	450
主机功率(kw)	Main machine power(kw)	160	160	200
拉丝冷却润滑方式	Lubrication method	全浸式 Full immersing	半浸+喷淋式 Half-immersing + Spary	
鼓轮	Drum	表面喷碳化钨 Tungsten carbide coated		
传动方式	Transmission method	齿轮 By gear		
放线方式	Pay-off method	越端式 Over head		
使用电压	Service voltage	三相 380V 50HZ 单相 220V Three-Phase 380V 50HZ Single Phase 220V		

450-9D 塔轮式大拉机

450-9D Rod breakdown Machine

鼓轮表面喷涂碳化钨，使用寿命长
结构紧凑，占地面积小
低能耗，性价比高

long service life
Compact structure, Save space
Low energy consumption, high cost performance



400-7D 大拉机

400-7D Rod breakdown Machine

主机箱体一体铸造。
高精度斜齿轮传动，高效率，低噪音。
采用浸没式润滑冷却，
可保证线材的拉制质量。

Cast in one piece.
High precision helical gear drive,
high efficiency, low noise.
Full immersing lubrication cooling,
The drawing quality of wire can be guaranteed.

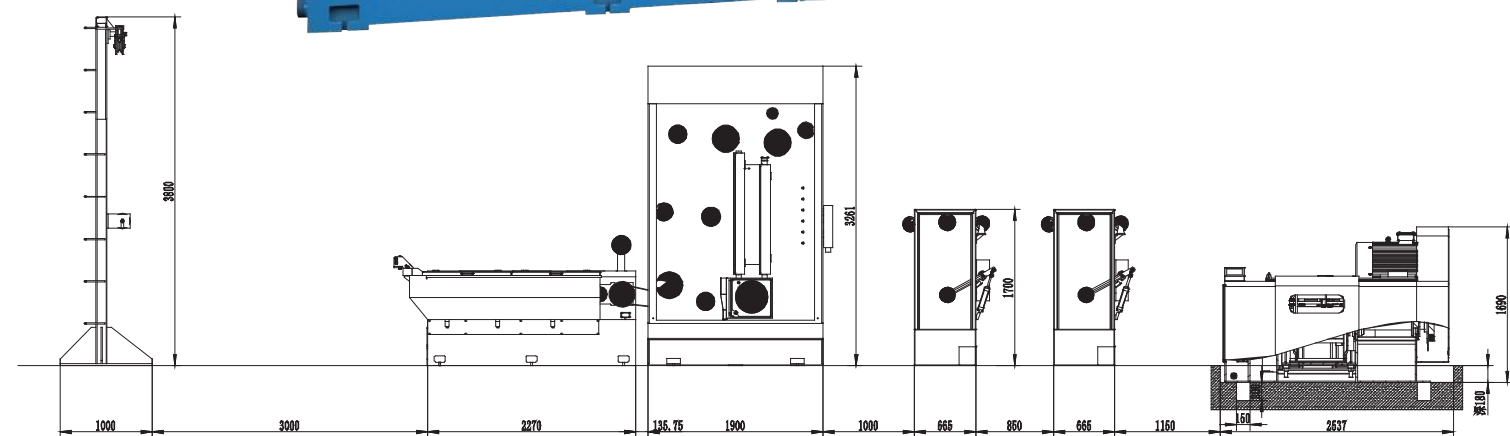


中拉机系列

Intermediate Wire Drawing Machine

双头中拉连续退火机

Double Intermediate Wire Drawing Machine



特性

Features

高速、节能
节省场地、节省人力的优点
双头设计
同比两台单头中拉机
可以节省20%-30%的电能

High Speed
Energy saving
Main power saving

机型	Machine type	17/2DS	17/2DSA
入线线径	Inlet dia.(mm)	2*Φ2.5-Φ3.5	2*Φ2.5-Φ3.5
出线线径	Outlet dia.(mm)	2*Φ0.4-Φ1.2	2*Φ0.4-Φ2.0
最高线速	Max. speed(mpm)	1800	1800
最大眼模数	Max. number of drawing dies	17*2	17*2
机械减面率	Slip ratio of M/C	20%	20%
定速轮减面率	Fix speed capstan slip ratio	15%	15%
伸线轮	Capstan	表面喷氧化锆 Zirconia coated	
最大伸线轮直径	Max. capstan dia.(mm)	Φ280	Φ280
机体结构	Frame	焊接 Welded	
主机功率	Main machine power	90KW AC	110KW AC
收卷功率	Take up power	11KW*2	11KW*2
动力控制	Dynamic control	双频控制 Double frequency inverters control	
传动方式	Transmission method	齿轮 By gear	
放线方式	Pay off method	越端式 Over Head	
张力调整方式	Tension control	配重摆杆式缓冲杆 Weight balance by swing arm	
拉丝冷却润滑	Lubrication system of drawing	全浸式 Full-immersing type	
适用线盘	Suitable spool(mm)	Φ630/Max.	Φ630/Max.
收线容量	Take up capacity(kg)	1200-1800	1200-1800
制动	Brake	气动刹车 Pneumatic brake	

中拉机系列

Intermediate Wire Drawing Machine

中拉连续退火机

Intermediate Wire Drawing Machine With Annealer

机型	Machine Type	9DS+350T	17DST
入线线径(mm)	Inlet dia.(mm)	Max. φ3.50	φ2.5-φ3.5
出线线径(mm)	Outlet dia.(mm)	φ0.80-φ2.80	φ0.40-φ1.60
最高线速(mpm)	Max.speed(mpm)	1200	1800
最大眼模数	Max. number of drawing dies	9	17
机械减面率	Slip ration of M/C	18.5%	20%
定速轮减面率	Fix speed capstan slip ratio	15.5%	15%
主机功率(kw)	Main machine power(kw)	45kw	55kw
退火电压(V)	Annealing voltage(V)	60V	60V
退火电流(A)	Annealing current(A)	3000A	2000A
退火电机(kw)	Annealing motor(kw)	15kw	7.5kw
收卷功率(kw)	Take up power(kw)	11kw	11kw
动力控制	Dynamic control	变频控制 Double frequency inverters control	
传动方式	Transmission method	齿轮 By gear	
排线方式	Traversing method	伺服排线 Servo traversing	
拉丝冷却润滑	Lubrication method	全浸式 Full immersing	
制动方式	Brake	气动刹车 Pneumatic brake	

9DST 大中拉连续退火机

9DST Intermediate Wire Drawing Machine with Continuous Annealer



17DST 中拉连续退火机

17DST Intermediate Wire Drawing Machine with Continuous Annealer



小拉机系列

Fine Wire Drawing Machine

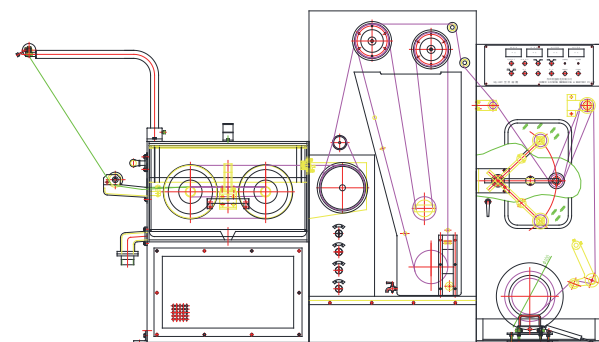
小拉连续退火机

Fine Wire Drawing Machine With Annealer



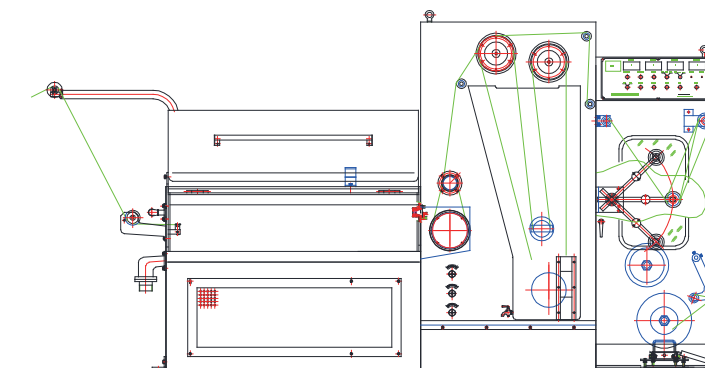
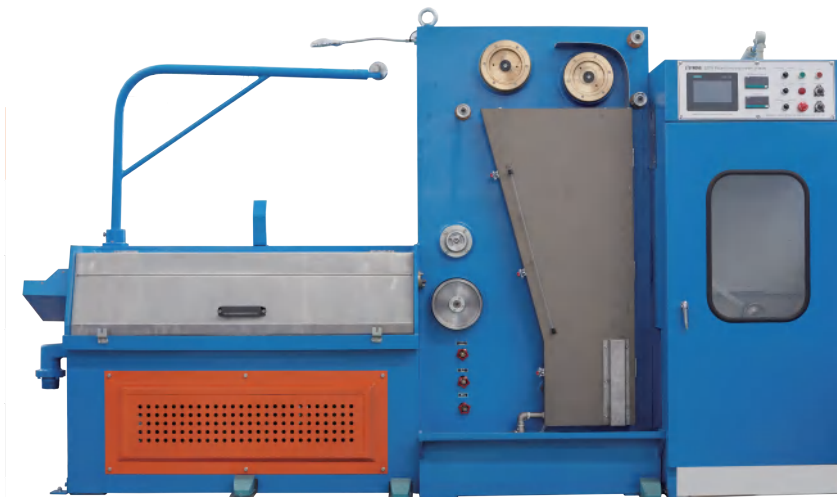
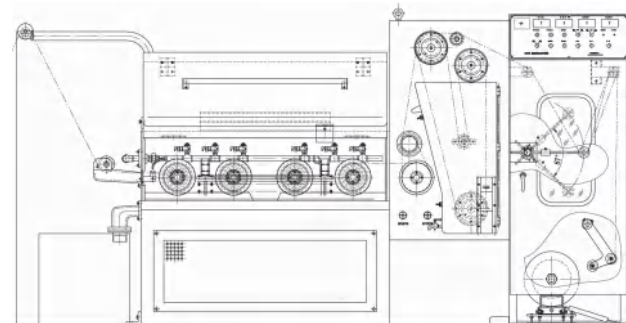
14DT 小拉连续退火机

14DT Fine Wire Drawing Machine with Continuous Annealer



24DT 小拉连续退火机

24DT Fine Wire Drawing Machine with Continuous Annealer



22DT/A 小拉连续退火机

22DT/A Fine Wire Drawing Machine with Continuous Annealer

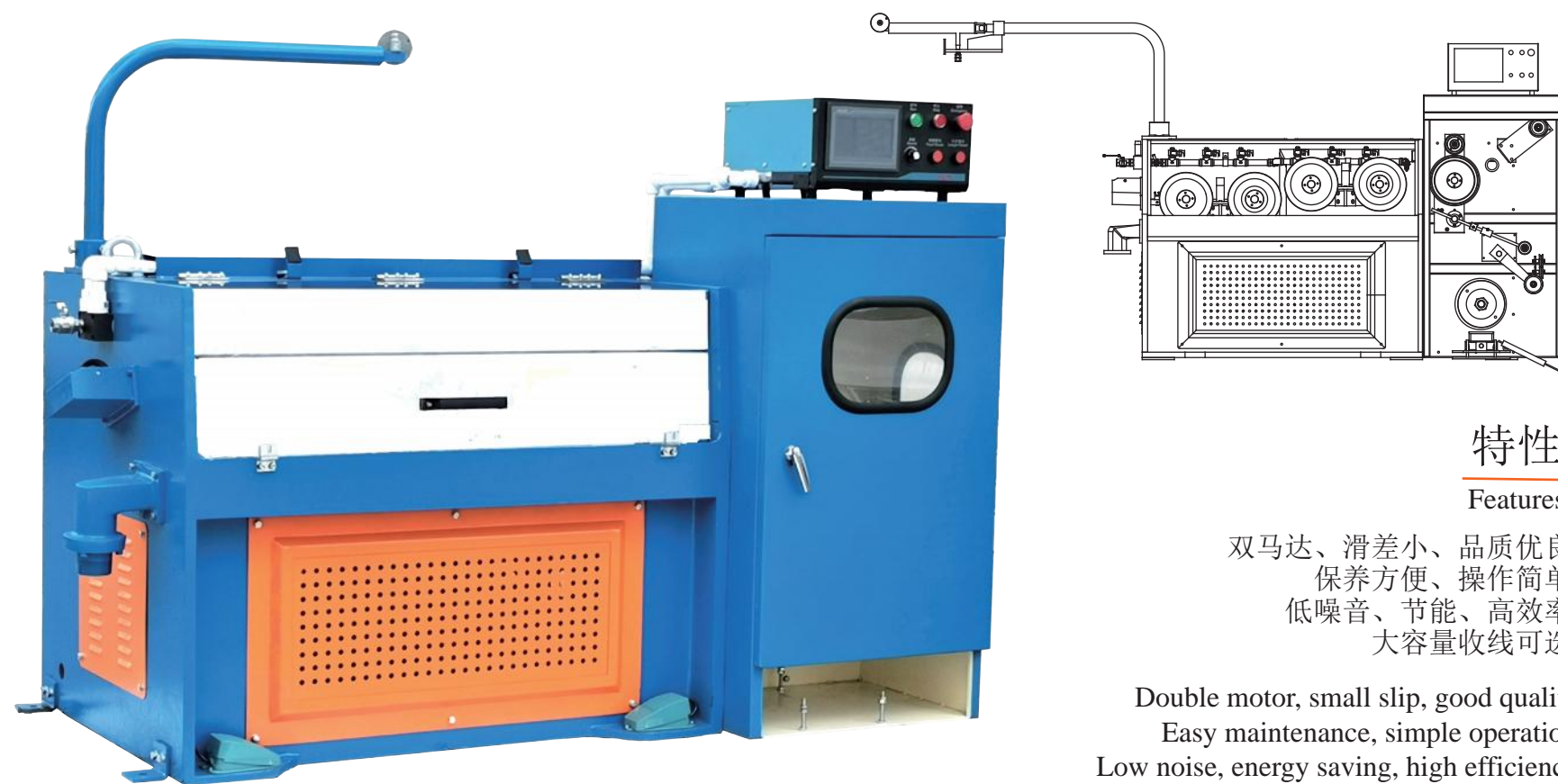
机型	Machine Type	14DT	22DT/A	24DT
入线线径(mm)	Inlet dia.(mm)	φ0.8-φ1.6	φ0.6-φ1.6	φ0.5-φ1.0
出线线径(mm)	Outlet dia.(mm)	φ0.15-φ0.60	φ0.15-φ0.60	φ0.10-φ0.30
最高线速(mpm)	Max.speed(mpm)	1200	2000	2000
最大眼模数	Max. number of drawing dies	14	22	24
机械减面率	Slip ration of M/C	15%	15%	13%
定速轮减面率	Fix speed capstan slip ratio	8%	8%	8%
主机功率(kw)	Main machine power(kw)	15kw	18.5kw	15kw
退火功率(KVA)	Annealing power(KVA)	36KVA	36KVA	18KVA
收卷功率(kw)	Take up power(kw)	3.7kw	3.7kw	3.7kw
退火方式	Annealing method	直流三段式退火 DC three section annealing		
修正系统	Correction system	变位检出自动控制卷取 Automatically control		
动力控制	Dynamic control	变频控制 Double frequency inverters control		
制动方式	Brake	电磁刹车 Electromagnetic brake		

小拉机系列

Fine Wire Drawing Machine

小拉机

Fine Wire Drawing Machine With Annealer



特性

Features

双马达、滑差小、品质优良。
保养方便、操作简单。
低噪音、节能、高效率。
大容量收线可选。

Double motor, small slip, good quality.
Easy maintenance, simple operation.
Low noise, energy saving, high efficiency.
Large take up optional.

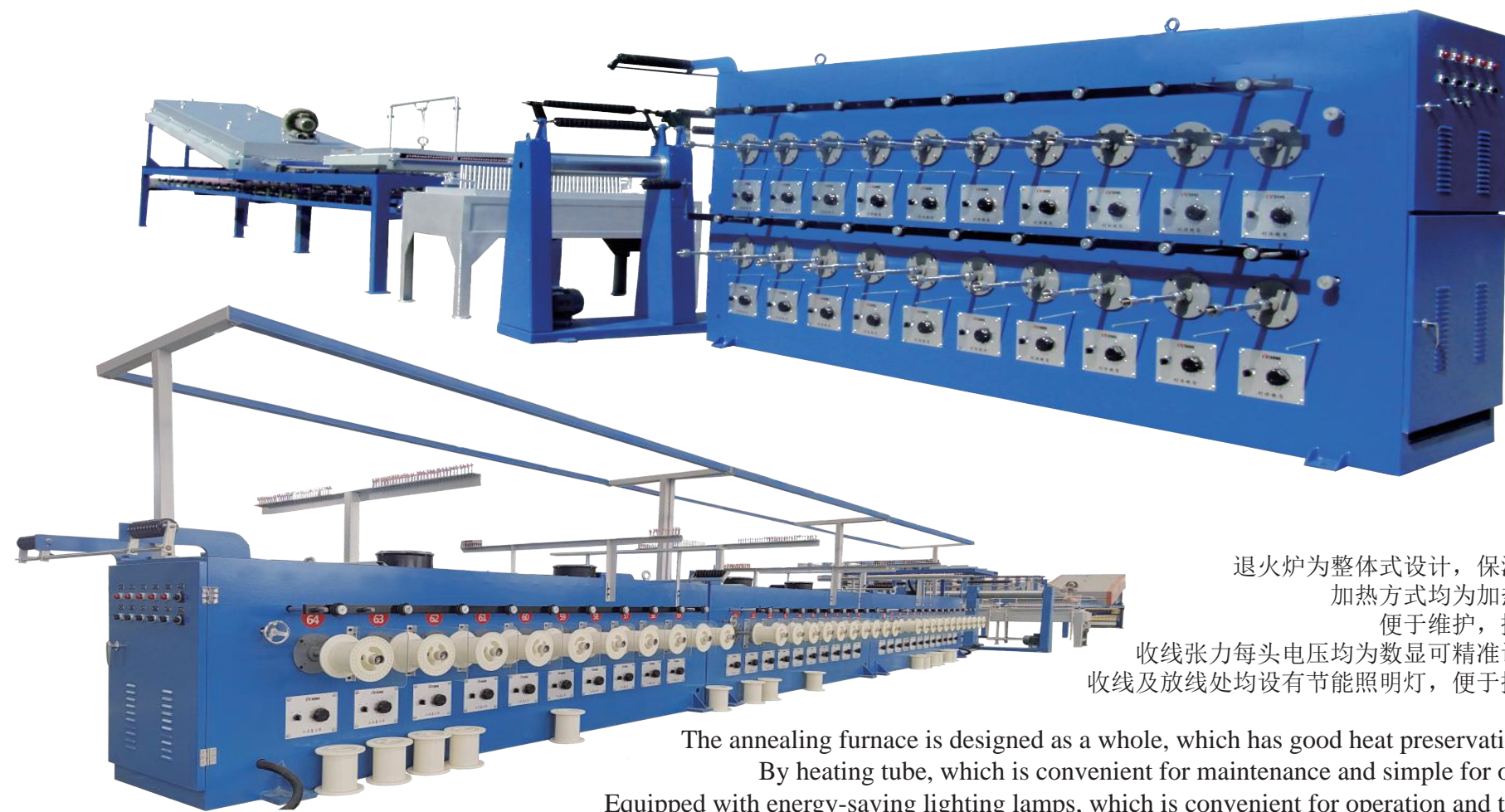
机型	Machine Type	14D	24DW	26DW	24VD
入线线径(mm)	Inlet dia.(mm)	φ0.8-φ1.6	φ0.6-φ1.2	φ0.6-φ1.6	φ0.15-φ0.45
出线线径(mm)	Outlet dia.(mm)	φ0.25-φ0.60	φ0.10-φ0.30	φ0.15-φ0.60	φ0.10-φ0.30
最高线速(mpm)	Max.speed(mpm)	2000	2500	2500	2000
最大眼模数	Max. number of drawing dies	14	24	26	24
机械减面率	Slip ration of M/C	15%	13%	13%	9%
定速轮减面率	Fix speed capstan slip ratio	8%	8%	8%	6%
伸线轮	Capstan	表面喷陶瓷 Ceramic coated			
最大伸线轮直径	Max. capstan dia.(mm)	Φ316	Φ242	Φ242	Φ120
定速轮直径	Fix speed capstan dia.(mm)	Φ268	Φ207	Φ207	Φ120
机体结构	Frame	一体铸造 Cast in iron			
主机功率(kw)	Main machine power(kw)	15kw	15kw	18.5kw	5.5kw
收卷功率(kw)	Take up power(kw)	3.7kw	3.7kw	3.7kw	3.7kw
修正系统	Correction system	变位检出自动控制卷取 Automatically control			
动力控制	Dynamic control	变频控制 Double frequency inverters control			
排线方式	Traversing method	平皮带传动+同步马达 Flat belt + Synchronous motor			
传动方式	Transmission method	平皮带 Flat belt	平皮带+同步带 Flat belt+timing belt	平皮带 Flat belt	
放线方式	Pay off method	越端式 Over-head			
拉丝冷却润滑	Lubrication system of drawing	喷淋式 Spary type			
适用盘规(mm)	Suitable spool(mm)	Φ300			DIN200
收线容量(kg)	Take up capacity(kg)	50-60			5-15
制动方式	Brake	电磁刹车 Electromagnetic brake			
外形尺寸(mm)	Dimension(mm)	1950L*1100W*1600H	2050L*1600W*1600H	2050L*1600W*1600H	1300L*1100W*1600H

管式退火机系列

Tubular Annealing Machine

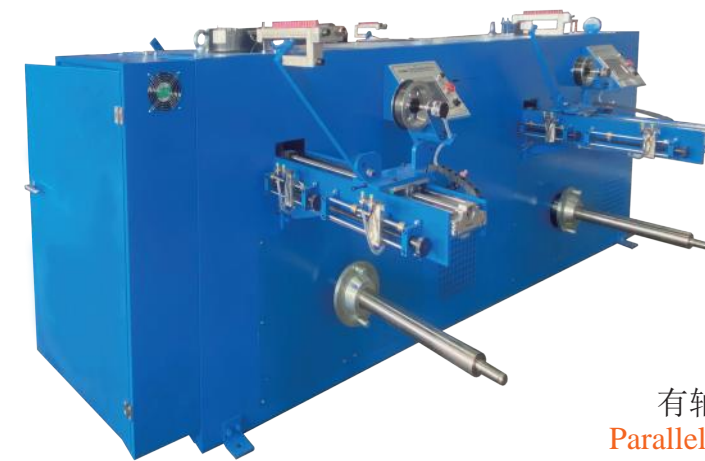
管式退火（镀锡）机

Tubular Annealing & Tinning Machine



退火炉为整体式设计，保温效果好
加热方式均为加热管加热
便于维护，操作简单
收线张力每头电压均为数显可精准调节张力
收线及放线处均设有节能照明灯，便于操作穿线

The annealing furnace is designed as a whole, which has good heat preservation effect
By heating tube, which is convenient for maintenance and simple for operation
Equipped with energy-saving lighting lamps, which is convenient for operation and threading



有轴/无轴并丝收线机
Parallel Wire Take-up Machine



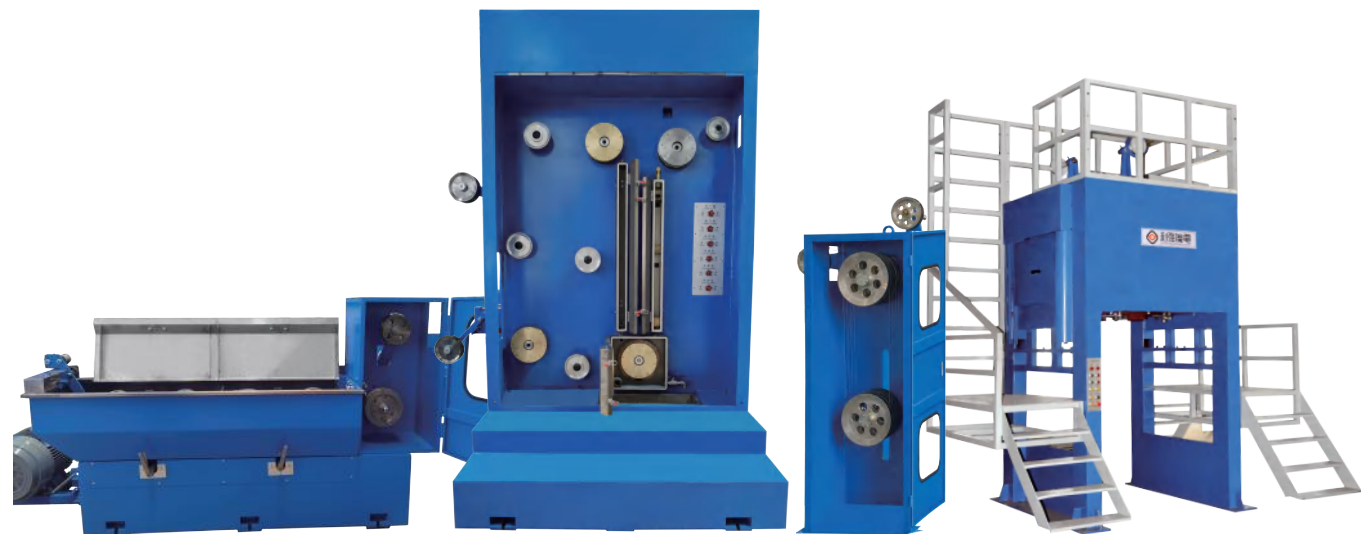
机型	Machine Type	40H-A	40H-B
生产头数	Number of wire	40	40
生产线径	Production dia.(mm)	φ0.10-φ0.32	φ0.10-φ0.60
最高线速	Max.speed(mpm)	300	300
放线方式	Pay off method	毛刷放线 Pay off with hair brush	
退火方式	Annealing method	管式退火 Tubular annealing	
镀锡方式	Tinning method	热镀（横镀）模具刮锡 Hot dip with tinning die	
收线方式	Take up method	力矩电机 Torque motor 1.2-1.5N.M	
退火长度	Annealing length(m)	4.5	6
收线盘规	Spool dimension(mm)	P5-P25	P5-P25
装机电热功率(kw)	Electrothermal power(kw)	64.5	78
装机动力功率(kw)	Dynamic power(kw)	12	12
总装机功率(kw)	Installation power(kw)	76.5	90
排线控制	Traversing control	减速电机独立排线 Decelerate motor,independent traversing	
外形尺寸(mm)	Transmission method(mm)	19000L*2200W*1600H	20500L*2200W*1600H
机器重量(kg)	Machine weight(kg)	3500	3800

黄铜线系列

Brass Wire Series

中拉连续退火机

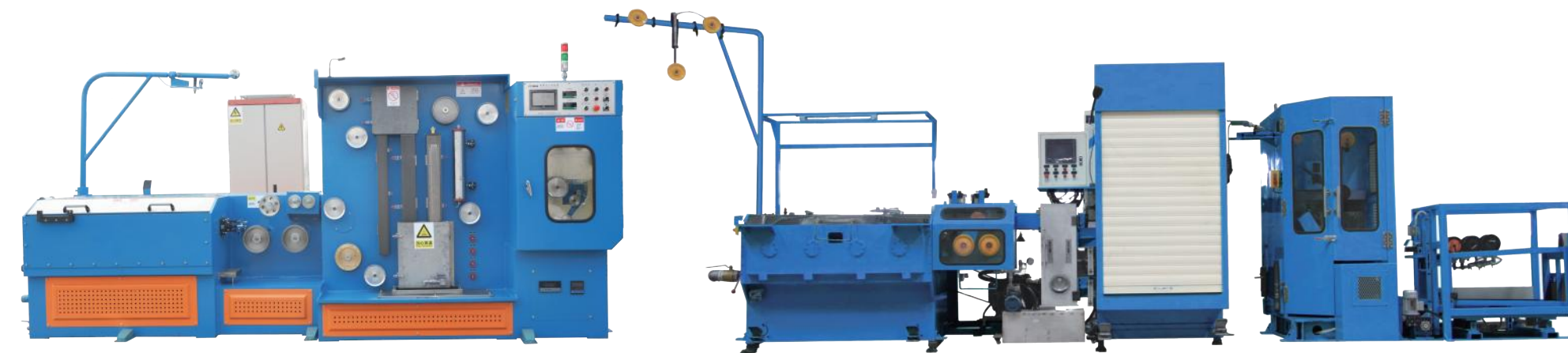
Intermediate Wire Drawing Machine With Annealer



机型	Machine Type	17DHT(17DH+280T+WS630+WF650)
入线线径(mm)	Inlet dia.(mm)	Φ1.8-Φ3.0
出线线径(mm)	Outlet dia.(mm)	Φ0.4-Φ1.6
最高线速(mpm)	Max.speed(mpm)	1000
最大眼模数	Max. number of drawing dies	17
机械减面率	Slip ratio of M/C	15%
定速轮减面率	Fix speed capstan slip ratio	10%

小拉连续退火机

Fine Wire Drawing Machine With Annealer



手动换盘
Manual bobbin-changing

自动换盘
Automatic bobbin-changing

机型	Machine Type	22DHT
入线线径(mm)	Inlet dia.(mm)	Φ0.8-Φ1.2
出线线径(mm)	Outlet dia.(mm)	Φ0.10-Φ0.32
最高线速(mpm)	Max.speed(mpm)	1500
最大眼模数	Max. number of drawing dies	22
机械减面率	Slip ratio of M/C	15%
定速轮减面率	Fix speed capstan slip ratio	8%

资质证书

Certifications



诚信·创新·共赢·发展

Integrity, innovation, win-win, development

